

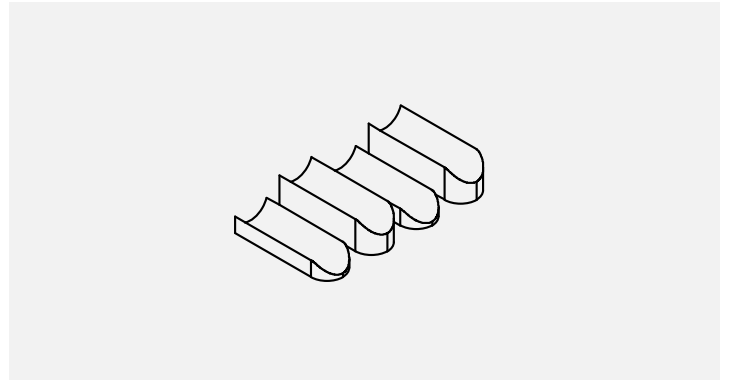


hinge tension insert spare parts

hinge tension inserts

by Pod Tech

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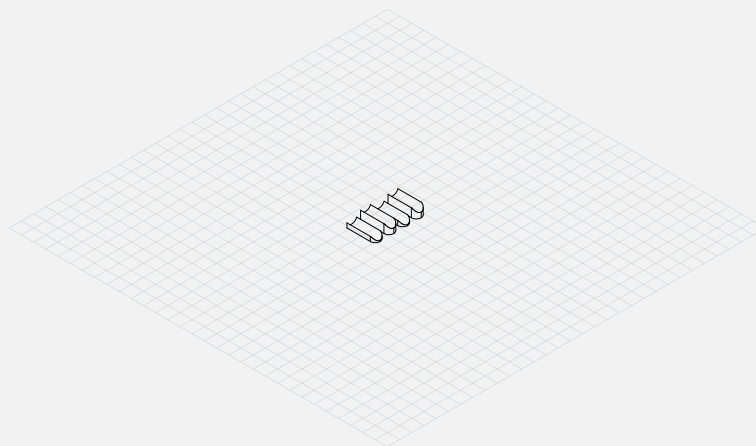


3D Printer Settings

Optimised for filament...	Bambu Labs PLA Matte
Optimised for printer...	Bambu Labs X1C
Infill Density	100% (Solid Infill)
Resolution...	Extra Fine (0.08mm Layer Height)
Bed Adhesion	No brim required
Support Structure	Not required

Preview

Place the 3D file as shown below for the best results.



3D print bed

Install

- 1 Unscrew the display back panel on your Modded Pocket 4K or 6K.
- 2 Remove the two thin hinge tension inserts
- 3 Remove the display enclosure from the tilt mount
- 4 Remove the two thick hinge tension inserts
- 5 Insert the two 3D printed thick hinge tension inserts
- 6 Slide the display enclosure back onto the tilt mount
- 7 Add the two 3D printed thin hinge tension inserts on top
- 8 Reinstall the display back panel
- 9 Adjust the two centre lower bolts to control the hinge tension